

Work Order ID 53610

November 10, 2009 11:36:45 AM



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Item ID: D2690-24

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Lanyard Assembly

Start Date: 11/10/09 Start Qty: 6.00



Cust Item ID:

Required Date: 11/12/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2690

Rev B2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2690 Identify as D2690-6

SP 02/11/10 (6)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SP 07/4/26 (6)

120

Identify as per dwg & Stock Location: *GA*

0.00



Packaging

Memo

0.00

Packaging

SP 09/4/24 (6)

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Item ID: D2690-24

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Lanyard Assembly

Start Date: 11/10/09 Start Qty: 6.00



Cust Item ID:

Required Date: 11/12/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/26

R/0911-24

⑥

Picklist Print

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1

Work Order ID: 53610

Parent Item: D2690-24RevB2

Parent Item Name: Lanyard Assembly


Comments:

Start Date: 11/10/09

Required Date: 11/12/09

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
CBL-1240  Cable		Purchased	No				Each	114.7696	12.6316			

Ep 09/11/10

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

114.7695737

107234

114.769574

CBL-460

Loop Sleeve

Purchased No

Each

408.0000

12.0000

12.6316

Ep 09/11/10

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

408

111342

210

113002

198

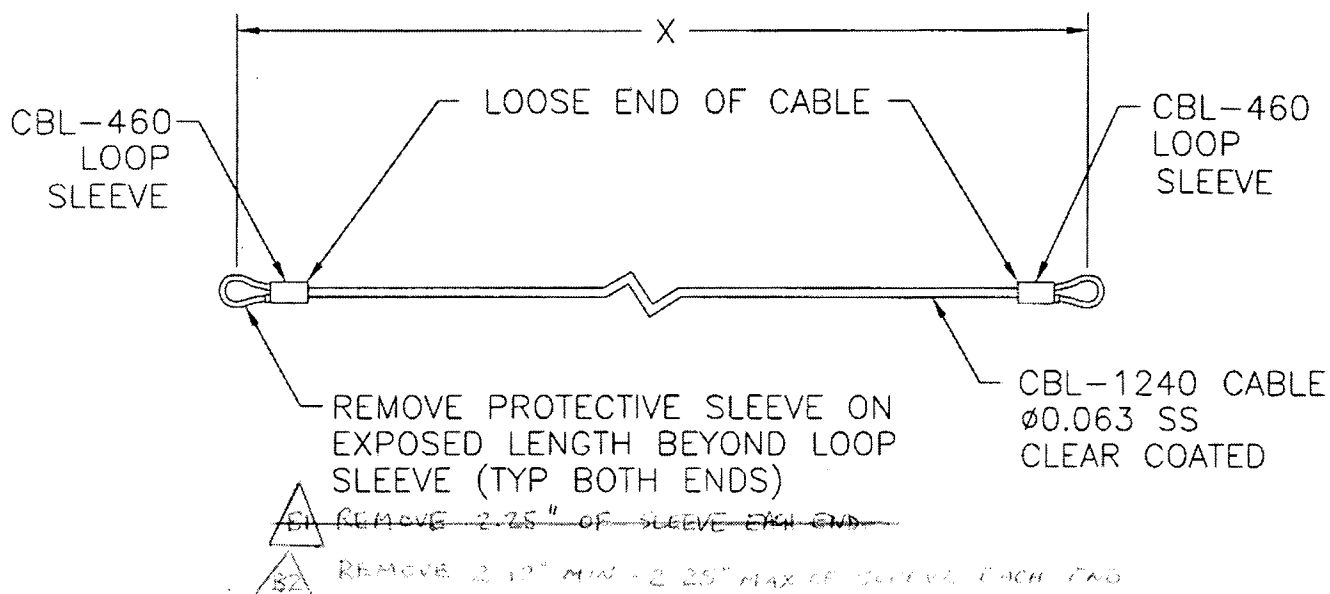
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DART



DESIGN <i>MD</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MD</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	4-1P 01 08 20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	4-1P 04 06 24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's